## ABRASIVE MATERIALS.

Buhrstones.—The value of the millstones produced in the United States during the past five years from the well-known sources in New York, Pennsylvania, and Ohio is given in the following table:

Estimated value of buhrstones produced in the United States from 1883 to 1887.

Years.	Esopus.	Cocalico.	North Caro- lina grit.	Total value.
1883		\$30,000		\$150,000
1884		40, 000		150,000
1885		10,000	***************************************	100,000
1886	100,000	10,000	(a)\$30,000	140, 000
1887	75, 000	5, 000	20,000	100,000

a For 300 complete sets.

The industry is decreasing and the demand for millstones would be even less, except for their use in grinding paints and various substances other than flour, for which rollers are being introduced more and more. The imports, principally of French buhrstones, are given below:

and imported, principally of French building, and given below.

Buhrstones and millstones imported and entered for consumption in the United States, 1868 to 1887 inclusive.

Fiscal years ending June 30—	Rough.	Made into mill-stones.	Total.	Fiscal years ending June 30—	Rough.	Made into mill- stones.	Total.
1868 1869	\$74, 224 57, 942	\$2,419	\$74, 224 60, 361	1878	\$87,679	\$1,928 5,088	\$89, 607 106, 572
1870 1871 1872	58, 601 35, 406	2, 297 3, 698	60, 898 39, 104	1880 1881	120, 441 100, 417	4, 631 3, 495	125, 072 103, 912
1873 1874	69, 062 60, 463 36, 540	5, 967 8, 115 43, 170	75, 029 68, 578 79, 710	1882	103, 287 73, 413 45, 837	747 272 263	104, 034 73, 685 46, 100
1875 1876 1877	48, 068 37, 759 60, 857	66, 991 46, 328 23, 068	115, 059 84, 087 83, 925	1885	35, 022 40, 722 25, 660	455 676 557	35, 473 41, 398 26, 213

Grindstones.—The production of grindstones in the United States is largely controlled by the Cleveland Stone Company, a consolidation of more than a dozen producing companies in Ohio and Michigan. Their quarries extend to New Hampshire. The total production in 1887 is estimated at 40,000 tons, valued at the quarries at \$240,000. The production is slightly greater than in 1886, but the value is less than that recorded last year. The details of manufacture were given in the last report, to which the reader is referred for further information.

Imports.—These are chiefly from Newcastle-on-Tyne and from Nova Scotia and New Brunswick.

Grindstones imported and entered for consumption in the United States, 1868 to 1887 inclusive.

Direct come and in a Top 200	Finish	ned.	Unfinished	Total	
Fiscal years ending June 30—	Quantity.	Value.	Quantity.	Value.	value.
1868	385 1, 202 1, 437 1, 443 1, 373 1, 681 1, 245 1, 463 1, 603 1, 573 2, 064 1, 705 1, 755				\$60, 855 115, 593 125, 605 104, 716 111, 947 111, 943 104, 010 107, 814 90, 188 77, 121 68, 122 77, 244 76, 274 87, 128 97, 222 105, 85 86, 288 50, 573 (a) 45, 712 (a) 45, 712

a Classed as finished or unfinished.

Novaculite.—The production of novaculite in the Hot Springs region of Arkansas, and of whetstones and scythe stones in Indiana, New Hampshire, and Vermont, shows no marked change over 1886, the total production being estimated at 1,200,000 pounds, worth, before dressing into whetstones, \$16,000. The imports increased from a value of \$16,749 in the fiscal year 1886 to \$21,479 in 1887.

Corundum.—The production of corundum in 1887 was practically limited to the mines of the Hampden Emery Company, at Laurel Creek, in the northwestern part of Rabun county, Georgia, and at Cullasaja or Corundum Hill, about 8 miles northeast of Franklin, Macon county, North Carolina.

The production from these mines during the past three years is given below:

Production of corundum in 1886 and 1887.

	1886		1887.		
	Short tons.	Value.	Short tons.	Value.	
Corundum Hill	290 355	\$52, 200 63, 990	250 386	\$45, 000 69, 480	
Total	645	116, 190	636	114, 480	

There are many other localities in western North Carolina, Georgia, and Alabama which contain corundum in sufficient quantity and pure enough to be sold profitably. Several specimens have been examined in this office which were very satisfactory, and without doubt efforts will be made to open other deposits in 1888 and 1889. It may be said that Iredell county, North Carolina, will probably furnish corundum in the future.

Emery imported and entere	for consumption	n the United States.	. 1867 to 1887 inclusive.
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Fiscal years ending June 30— Quantity. V	Grains.		Ore or rock.		Pulverized or ground.		Other manufact	Total.
	Value.	Quantity.	Value.	Quantity.	Value.	ures.		
	Pounds.		Tons.		Pounds.			
	******			\$14, 373	924, 431	\$38, 131		\$52, 504
1868				4, 531	834, 286	33, 549		38, 080
1869				35, 205	924, 161	42, 711		77, 916
1870			742	25, 335	644, 080	29, 531	*******	54, 866
1871			615	15, 870	613, 624	28, 941		44,811
1872			1, 641	41, 321	804, 977	36, 103		77, 424
1873		\$29, 706	755	26, 065	343, 828	15, 041	\$107	70, 919
1874		16, 216	1, 281	43, 886	69, 890	2, 167	97	62, 366
1875		23, 345	961	31, 972	85, 853	2, 990	20	58, 327
1876		18, 999	1, 395	40, 027	77, 382	2, 533	94	61,653
1877		16, 615	852	21, 964	96, 351	3, 603		42, 182
1878		16, 359	1,475	38, 454	65, 068	1, 754	34	56, 601
1880		24, 456 20, 066	2, 478 3, 400	58, 065	133, 556 223, 855	4, 985		87, 506
1881		22, 101	2 884	76, 481 67, 781	177, 174	9, 202	145 53	105, 894
1882		25, 314	2, 765	69, 432	117, 008	7, 497 3, 708	241	97, 432
1883		22, 767	2, 103	59, 282	93, 010	3, 172	269	98, 695 85, 490
1884		5, 802	4, 145	121, 719	513, 161	21, 181	188	148, 890
1885		9, 886	2, 445	55, 368	194, 314	8, 789	757	74, 800
1886		7, 751	3, 430	83, 868	335, 161	14, 877	212	106, 708
1887		5,830	2, 987	66, 601	530, 957	24, 003		97, 625

Exports of manufactured emery.

Fiscal years ending June 30-	Value.	Fiscal years ending June 30—	Value.
1878		1883	\$1,857 3,565 99,232 38,820 39,668

Infusorial earth.—Mr. William M. Newman, manager of the Infusorial Earth and Silica Mining Company of New York, states that a new deposit of infusorial earth has been opened at Pope's Creek, Maryland, and that it was actively worked in 1887. Below will be found an analysis of this material by Mr. P. de P. Ricketts, of New York. This, together with the deposit at Dunkirk, Maryland, described in the last report, and the output of a fine quality in Nevada, gives a total of about 3,000 tons as the total production of the country, valued at \$15,000.

Analysis of infusorial earth from Pope's Creek, Maryland.

	Per cent
Moisture	3, 47
Silica	81.53
Alumina	3, 43
Protoxide of iron	3, 38
Lime	2.61
Magnesia	Trace.
Soda	1.43
Potash	1.16
Sulphur	.47
Organic matter, oxygen, etc	2.57
Total	100.00

A deposit apparently of great purity occurs near Linkville, Klamath county, Oregon. The beds have been deposited in an extinct lake, as in the case of the occurrences reported by Mr. J. S. Diller in northern California. A thickness of 40 feet is exposed on Lost River, and the deposit has been traced 10 miles. The distance to Willow creek, on the California and Oregon railroad, is 60 miles.